SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
SilOil, M40.165/220.10
Substance name: Polydimethylsiloxane
CAS No: 63148-62-9

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture
Heat transfer oil

Uses advised against
Any non-intended use.

1.3. Details of the supplier of the safety data sheet
Company name: Peter Huber Kältemaschinenbau SE
Street: Werner-von-Siemens-Strasse 1
Place: D-77656 Offenburg
Telephone: +49 (0) 781 9603-0
Telefax: +49 (0) 781 57211
E-mail: info@huber-online.com
Internet: www.huber-online.com
Responsible Department: Poison Information Center Mainz, Germany, Tel: +49(0)6131/19240

1.4. Emergency telephone number:

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Regulation (EC) No 1272/2008
This substance is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements
Additional advice on labelling
Labelling according to Regulation (EC) No. 1272/2008 [CLP]: none

2.3. Other hazards
This substance does not meet the PBT/vPvB criteria of REACH, Annex XIII.
This substance does not have endocrine disrupting properties with respect to humans. This substance does not have endocrine disrupting properties with respect to non-target organisms.
No risks worthy of mention. Please observe the information on the safety data sheet at all times.

SECTION 3: Composition/information on ingredients

3.1. Substances
Chemical characterization
Polydimethylsiloxane

Hazardous components

<table>
<thead>
<tr>
<th>CAS No</th>
<th>Chemical name</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>63148-62-9</td>
<td>Polydimethylsiloxane</td>
<td>&gt; 95 %</td>
</tr>
</tbody>
</table>
Further Information
Product does not contain listed SVHC substances > 0.1 % according to Regulation (EC) No. 1907/2006 Article 59 (REACH)

SECTION 4: First aid measures

4.1. Description of first aid measures

General information
In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

After inhalation
In case of accident by inhalation: remove casualty to fresh air and keep at rest. In case of respiratory tract irritation, consult a physician.

After contact with skin
Gently wash with plenty of soap and water. Remove contaminated clothing immediately. In case of skin irritation consult a doctor.

After contact with eyes
Remove contact lenses, if present and easy to do. Continue rinsing. Rinse cautiously with water for several minutes. In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion
Rinse mouth thoroughly with water. Let water be drunken in little sips (dilution effect). Do NOT induce vomiting. In all cases of doubt, or when symptoms persist, seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed
See sections 2 and 11

4.3. Indication of any immediate medical attention and special treatment needed
Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media
Carbon dioxide (CO2). Dry extinguishing powder. Alcohol resistant foam. Atomized water. Sand

Unsuitable extinguishing media
High power water jet.

5.2. Special hazards arising from the substance or mixture
Can be released in case of fire: Toxic gases/vapours, Formaldehyde

5.3. Advice for firefighters
In case of fire: Wear self-contained breathing apparatus. Wear chemical resistant suit.

Additional information
Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water. Co-ordinate fire-fighting measures to the fire surroundings.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice
See protective measures under point 7 and 8.
Special danger of slipping by leaking/spilling product.
For non-emergency personnel
Wear personal protection equipment (refer to section 8).

For emergency responders
No special measures are necessary.

6.2. Environmental precautions
Discharge into the environment must be avoided. Prevent spread over a wide area (e.g. by containment or oil barriers).

6.3. Methods and material for containment and cleaning up
For containment
Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).
Treat the recovered material as prescribed in the section on waste disposal.

For cleaning up
Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections
Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Advice on safe handling
Wear suitable protective clothing. See section 8.

Advice on protection against fire and explosion
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Usual measures for fire prevention.

Advice on general occupational hygiene
Always close containers tightly after the removal of product. When using do not eat, drink or smoke. Wash hands before breaks and after work. Avoid contact with skin, eyes and clothes. Take off immediately all contaminated clothing.

Further information on handling
General protection and hygiene measures: See section 8. Vapours / aerosols must be extracted by suction immediately at point of origin.

7.2. Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels
Keep container tightly closed in a cool, well-ventilated place. Store only in original container.

Hints on joint storage

Further information on storage conditions
Keep the packing dry and well sealed to prevent contamination and absorption of humidity.
Recommended storage temperature: 20 °C
Maximum storage temperature: 50 °C
Protect against: frost. UV-radiation/sunlight. heat. Humidity

7.3. Specific end use(s)
See section 1.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
Additional advice on limit values
To date, no national critical limit values exist.

8.2. Exposure controls

Appropriate engineering controls
Technical measures and the application of suitable work processes have priority over personal protection equipment.
Provide adequate ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses; chemical goggles (if splashing is possible).

Hand protection
In case of prolonged or frequently repeated skin contact:
Wear suitable gloves.
Suitable material:
FKM (fluororubber). - Thickness of glove material: 0,4 mm
Breakthrough time >= 8 h
Butyl rubber. - Thickness of glove material: 0,5 mm
Breakthrough time >= 8 h
CR (polychloroprenes, Chloroprene rubber). - Thickness of glove material: 0,5 mm
Breakthrough time >= 8 h
NBR (Nitrile rubber). - Thickness of glove material: 0,35 mm
Breakthrough time >= 8 h
PVC (Polyvinyl chloride). - Thickness of glove material: 0,5 mm
Breakthrough time >= 8 h
The selected protective gloves have to satisfy the specifications of EU Directive EC/2016/425 and the standard EN 374 derived from it.
Before using check leak tightness / impermeability. In the case of wanting to use the gloves again, clean them before taking off and air them well.

Suitable protective clothing: Lab apron.

Skin protection
With correct and proper use, and under normal conditions, breathing protection is not required. Breathing apparatus in the event of aerosol or mist formation. half-mask with filter (DIN EN 149).

Respiratory protection

Environmental exposure controls
No special precautionary measures are necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid
Colour: colourless
Odour: odourless
Odour threshold: not determined

Test method

Melting point/freezing point: not determined
Boiling point or initial boiling point and boiling range: not applicable
Flammability: This material is combustible, but will not ignite readily.
Lower explosion limits: not determined
Upper explosion limits: not determined
Flash point: > 165 °C ISO 2592
Auto-ignition temperature: ca. 365 °C
Decomposition temperature: not relevant
pH-Value: not applicable
Viscosity / kinematic:
(at 25 °C)
10 mm²/s
Water solubility: Immiscible
Solubility in other solvents: not determined
Partition coefficient n-octanol/water: not relevant
Dispersion stability: not relevant
Vapour pressure: not determined
Density (at 25 °C): ca. 0.93 g/cm³
Bulk density: not determined
Relative vapour density: not determined
Partition coefficient n-octanol/water: not relevant
Dispersion stability: not relevant
Vapour pressure: not determined
Density (at 25 °C): ca. 0.93 g/cm³
Bulk density: not determined
Relative vapour density: not determined

9.2. Other information

Information with regard to physical hazard classes
Explosive properties
none
Sustaining combustion: Not sustaining combustion
Self-ignition temperature
Solid: not relevant
Gas: not relevant
Oxidizing properties
none

Other safety characteristics
Evaporation rate: not determined
Solvent separation test: not determined
Solvent content: not determined
Solid content: not determined
Sublimation point: not determined
Softening point: not determined
Pour point: not determined
Viscosity / dynamic: not determined
Flow time: not determined

Further Information
No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity
No information available.

10.2. Chemical stability
The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions
No hazardous reaction when handled and stored according to provisions.
Refer to chapter 10.5.

10.4. Conditions to avoid
Protect against: UV-radiation/sunlight. heat. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges.
10.5. Incompatible materials
Materials to avoid: Oxidizing agents, strong. Reducing agents, strong.

10.6. Hazardous decomposition products
Can be released in case of fire: Silicon dioxide (SiO2)

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity
Based on available data, the classification criteria are not met.
Acute oral toxicity
: LD50
: dermal
: Rat
Effective dose: > 5000 mg/kg
By analogy.

Acute dermal toxicity
: LD50
: oral
: Rat
Effective dose: > 2000 mg/kg
By analogy.

Acute inhalation toxicity
The product has not been tested.

Irritation and corrosivity
Based on available data, the classification criteria are not met.

Sensitising effects
Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction
Based on available data, the classification criteria are not met.

STOT-single exposure
Based on available data, the classification criteria are not met.

STOT-repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Specific effects in experiment on an animal
No data available.

11.2. Information on other hazards

Endocrine disrupting properties
No data available.

Other information
No data available.

SECTION 12: Ecological information

12.1. Toxicity
The product has not been tested.

12.2. Persistence and degradability
The product has not been tested.
12.3. Bioaccumulative potential
No indication of bioaccumulation potential.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.
The aforementioned statement applies to substances contained in the product with a minimum content of 0.1%.

12.6. Endocrine disrupting properties
This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.
The aforementioned statement applies to substances contained in the product with a minimum content of 0.1%

12.7. Other adverse effects
No data available.

Further information
Do not allow to enter into surface water or drains.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Disposal recommendations
Observe in addition any national regulations! Consult the local waste disposal expert about waste disposal.
Non-contaminated packages may be recycled.
According to (EWC) European Waste Catalogue, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process.
Control report for waste code/ waste marking according to (EWC) European Waste Catalogue:

List of Wastes Code - residues/unused products
070215 WASTES FROM ORGANIC CHEMICAL PROCESSES; wastes from the MFSU of plastics, synthetic rubber and man-made fibres; wastes from additives other than those mentioned in 07 02 14

List of Wastes Code - used product
070215 WASTES FROM ORGANIC CHEMICAL PROCESSES; wastes from the MFSU of plastics, synthetic rubber and man-made fibres; wastes from additives other than those mentioned in 07 02 14

List of Wastes Code - contaminated packaging
150106 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); mixed packaging

Contaminated packaging
Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)
14.1. UN number or ID number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)
14.1. UN number or ID number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
According to Regulation (EC) No 1907/2006

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14.4. Packing group:
No dangerous good in sense of this transport regulation.

Marine transport (IMDG)
14.1. UN number or ID number:
No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name:
No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es):
No dangerous good in sense of this transport regulation.
14.4. Packing group:
No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)
14.1. UN number or ID number:
No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name:
No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es):
No dangerous good in sense of this transport regulation.
14.4. Packing group:
No dangerous good in sense of this transport regulation.

14.5. Environmental hazards
ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user
refer to chapter 6 - 8

14.7. Maritime transport in bulk according to IMO instruments
not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information
2010/75/EU (VOC): not determined
2004/42/EC (VOC): not determined
Information according to 2012/18/EU (SEVESO III):
Not subject to 2012/18/EU (SEVESO III)

Additional information
The substance is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].
REACH 1907/2006 Appendix XVII, No.: not relevant

National regulatory information
Water hazard class (D): 1 - slightly hazardous to water

15.2. Chemical safety assessment
For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes
Rev. 1.0; Initial release: 25.09.2020
Rev. 2.0; 28.07.2022, Changes in chapter: 2-16
Rev. 3.0; 21.07.2023, Revision

Abbreviations and acronyms
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
CAS: Chemical Abstracts Service
CLP: Classification, Labelling and Packaging of substances and mixtures
DNEL: Derived No Effect Level
d: day(s)
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European LIst of Notified Chemical Substances
ECHA: European Chemicals Agency
Further Information
The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.