# Unichiller 025Tw

Chiller with water-cooled refrigerating unit and circulation pump (stainless steel). Housing, atmospheric open expansion tank and copper soldered evaporator made of stainless steel. With digital level indicator. For externally closed applications.

Pilot ONE:
The Pilot ONE controller with pioneering technology and advanced control functions brings numerous advantages to routine work. The extensive features list includes a brilliant 5,7“ TFT touchscreen display, USB and network connections, an integrated technical glossary and language support in 13 languages (EN, DE, FR, IT, ES, RU, ZH, PT, JA, CS, PL, KO, TR). The Pilot ONE has a convenient navigation system with easily remembered icons and menu categories which are colour sorted to make routine work simpler. Thanks to a favourites menu and One-Click operator guidance all important information is always just a few keystrokes away. Software wizards also help you to set up, ensuring correct settings. The USB port allows connection of the system to a PC or notebook. Together with the Spy software, requirements such as remote control or data transmission are easily achieved in a cost-effective manner. Network integration is easy with the internet port.

The range of functions can be expanded very easily via E-grade at any time by entering a unit specific upgrade code:

E-grade "Exclusive": TAC (True Adaptive Control) - self optimising internal and cascade control, selectable temperature control mode (Internal/Process), programmer with 3 programs (max. 15 steps), ramp function (linear), 5 point calibration, scalable graphic display, favourites menu, display resolution 0,01 K.

E-grade "Professional": Programmer with 10 programs (max. 100 steps), ramp function for temperature gradients (linear and non-linear), 2nd set point, user menus (Administrator level), calendar start.

4-year warranty - registration required.

**Technical data according to DIN 12876**

| | |
|---|---|
| Operating temperature range | -10...40 °C |
| temperature set point / display | 5,7" colour Touchscreen |
| Internal temperature sensor | Pt100 |
| Sensor external connection | Pt100 |
| Temperature stability at -10°C | 0,5 K |
| Interface digital | Ethernet, USB (Host u. Device), RS232 |
| Safety classification | I / NFL |
| Cooling power | |
| at 15°C | 2,5 kW |
| at 0°C | 1,2 kW |
| at -10°C | 0,6 kW |
| Refrigeration machine | water-cooled, CFC- and HCFC-free |
| Refrigerant (ASHRAE, GHS) | R-449A (A1, H280) |
| Global Warming Potential (GWP) | 1397 |
| Refrigerant quantity | 0,4 kg |
| CO2 equivalent | 0,6 t |
| Circulation pump | B |
| max. delivery | 30 l/min |
| max. delivery pressure | 3,8 bar |
| Delivery at 0,12 bar | 29 l/min |
| Delivery at 0,5 bar | 25 l/min |
| Delivery at 1,0 bar | 21 l/min |
| Delivery at 1,5 bar | 17 l/min |
| Delivery at 2,0 bar | 13,5 l/min |
| Delivery at 2,5 bar | 10 l/min |
| Delivery at 3,0 bar | 6,5 l/min |
| Pump connection | G3/4 male |
| Cooling water connection | G1/2 male |
| Consumption at water 15°C, flow 15°C | 120 l/h |
| min. cooling water differential pressure | 1 bar |
| max. cooling water pressure | 6 bar |
| min. filling capacity | 2,5 l |
| Volume of expansion | 4 l |
| Overall dimensions WxDxH ** | 400x440x1230 mm |
| Net weight | 138 kg |




**Order-No.: 3054.0018.01**

**Technical data according to DIN 12876**

| | |
|---|---|
| Power supply requirement | 208V 2~ 60Hz |
| max. current | 13 A |
| Fuse | 2x16 A |
| Pressure equipment category | Art. 4.3 PED |
| Degree of Protection | IP20 |
| min. ambient temperature | 5 °C |
| max. ambient temperature | 40 °C |

| | | |
|---|---|---|
| **from Serial-No.:** | **S542187** | **1.0/23** |

Technical details and dimensions are subject to change. No liability is accepted for errors or omissions. Illustrations can deviate from the original.

Included Accessories:
mini-USB cable #54949, cover expansion vessel , Hose coupling for G3/4 male, hose coupling cooling water for G1/2 male

Optional accessories:
Com.G@te, external sensor, temperature control / - connection hoses, heat transfer fluid, further accessories, etc.: see catalog.

Output data valid for: Room temperature 20°C, cooling water inlet 15°C and 1 bar differential pressure between cooling water inlet and -outlet. This temperature control unit is designed to operate with cooling water intake temperature between 5°C and 20°C. When cooling water temperatures fall below the condensation point, it is essential to insulate the cooling water pipes in the unit.
As the cooling water temperature increases, drop in the cooling power should be expected, and also an increased cooling water flow rate possible. Materiels used in the cooling water circuit include; copper, Stainless steel 1.4401, MS, PA, PPE, PTFE and EPDM. Please use suitable cooling water.

in accordance with EN60034-1 the following voltage and frequency tolerances are valid:
Voltage + / - 5% with a simultaneous frequency tolerance of + / - 2%
Example -5% voltage and + 2% frequency -> not allowed!
-5% voltage and - 2% frequency -> allowed

Information to Electromagnetic compatibility:
Classification (disturbance) to EN55011: Class A, Group 1

Standard delivery conditions - Power cable configuration:
1. Single / two-phase devices (100V to 240V) --> with power cable and country-specific plug (please specify when ordering)
2. Three-phase devices with current consumption less than 63A --> with cable, without plug
3. Three-phase devices with current consumption greater than 63A --> without cable, without plug

This equipment is compliant to US-SNAP and all applicable EU laws. The US-SNAP end-use for this equipment is the industrial process refrigeration. Certification by a Notified Body upon request.

** Please respect space requirements. See operating conditions at www.huber-online.com